

FIGURE 1

# Reaction Microarrays

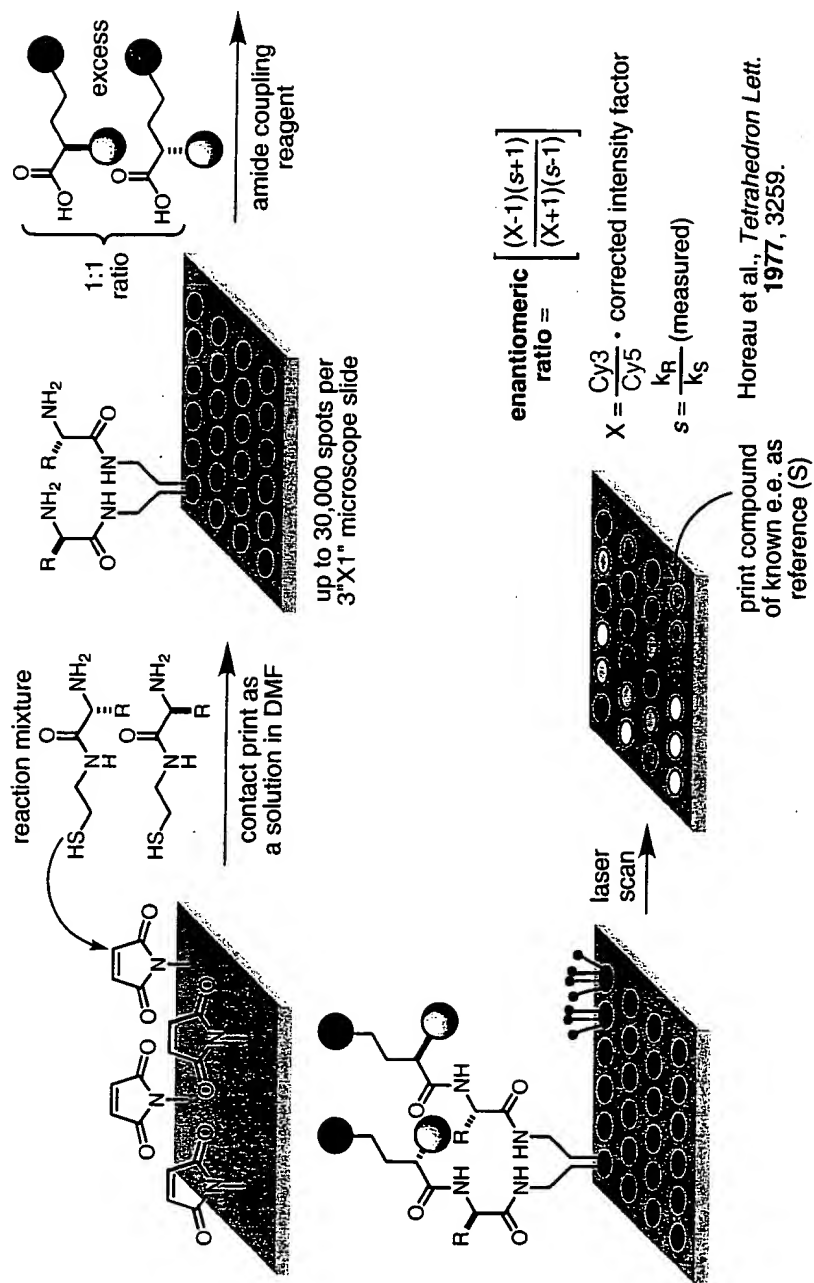
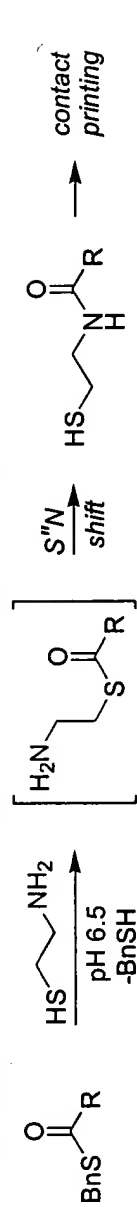
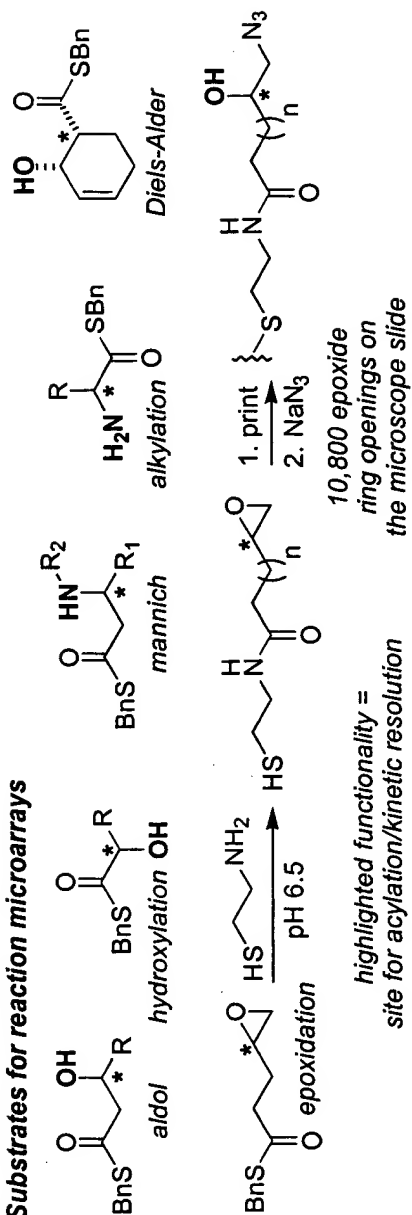


FIGURE 2

**Chemical ligation as a chemoselective method of thiol incorporation for printing**

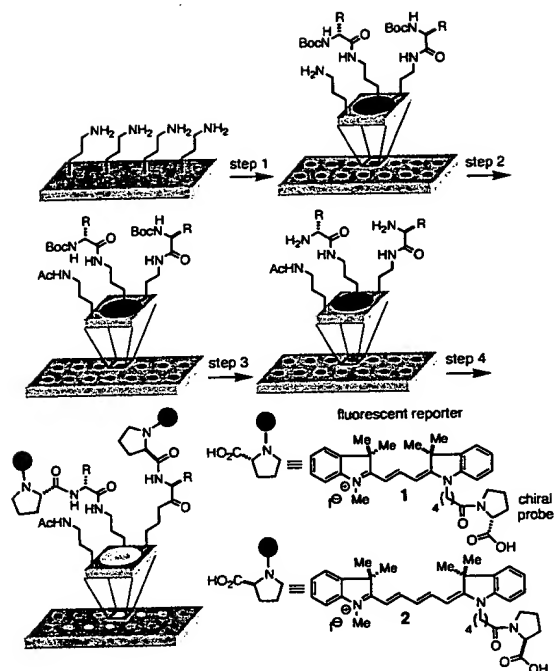


**Substrates for reaction microarrays**



**FIGURE 3**

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Reagents and conditions: step 1)  $\text{BocHNCH(R)CO}_2\text{H}$ , PyAOP,  $\text{Pr}_2\text{NEt}$ , DMF,; step 2)  $\text{Ac}_2\text{O}$ , pyridine; step 3) 10%  $\text{CF}_3\text{CO}_2\text{H}$  and 10%  $\text{Et}_3\text{SiH}$  in  $\text{CH}_2\text{Cl}_2$ , then 3%  $\text{Et}_3\text{N}$  in  $\text{CH}_2\text{Cl}_2$ ; step 4) Pentafluorophenyl diphenylphosphinate,  $\text{Pr}_2\text{NEt}$ , 1:1 mixture of 1 and 2, DMF,  $-20^\circ\text{C}$ .

**FIGURE 4**

# Attachment of amino acids as their allyl amides to selenyl bromide-functionalized microslides

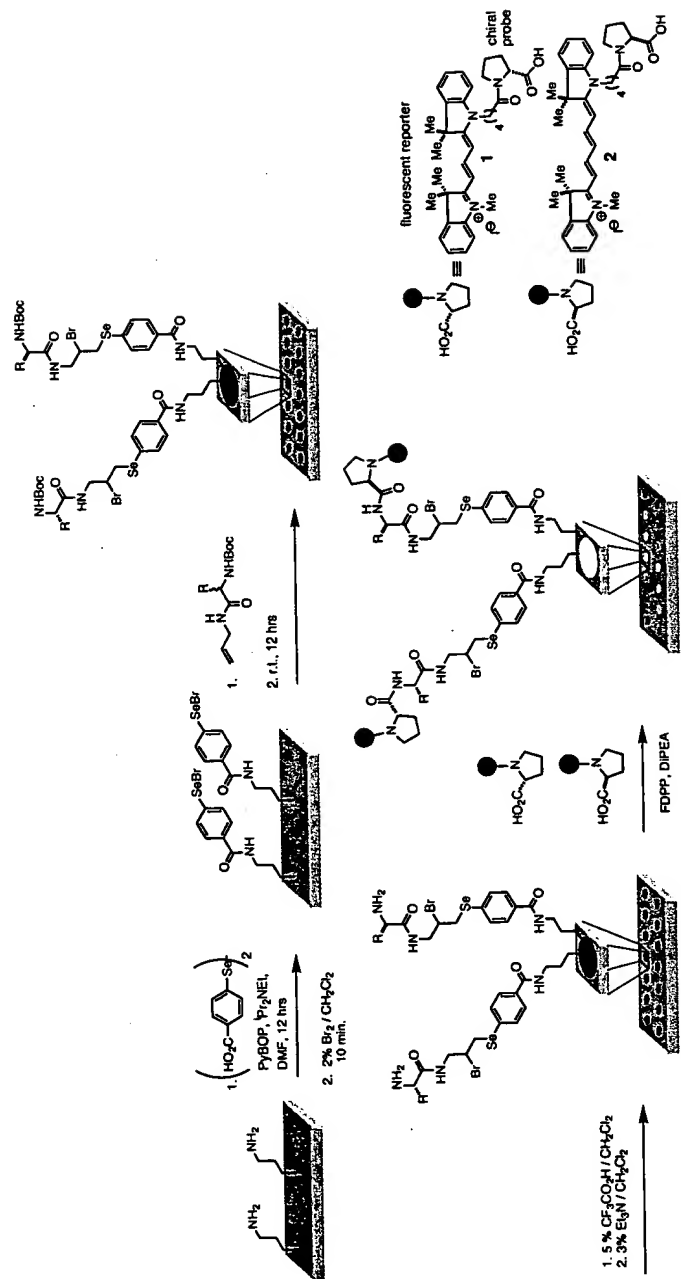
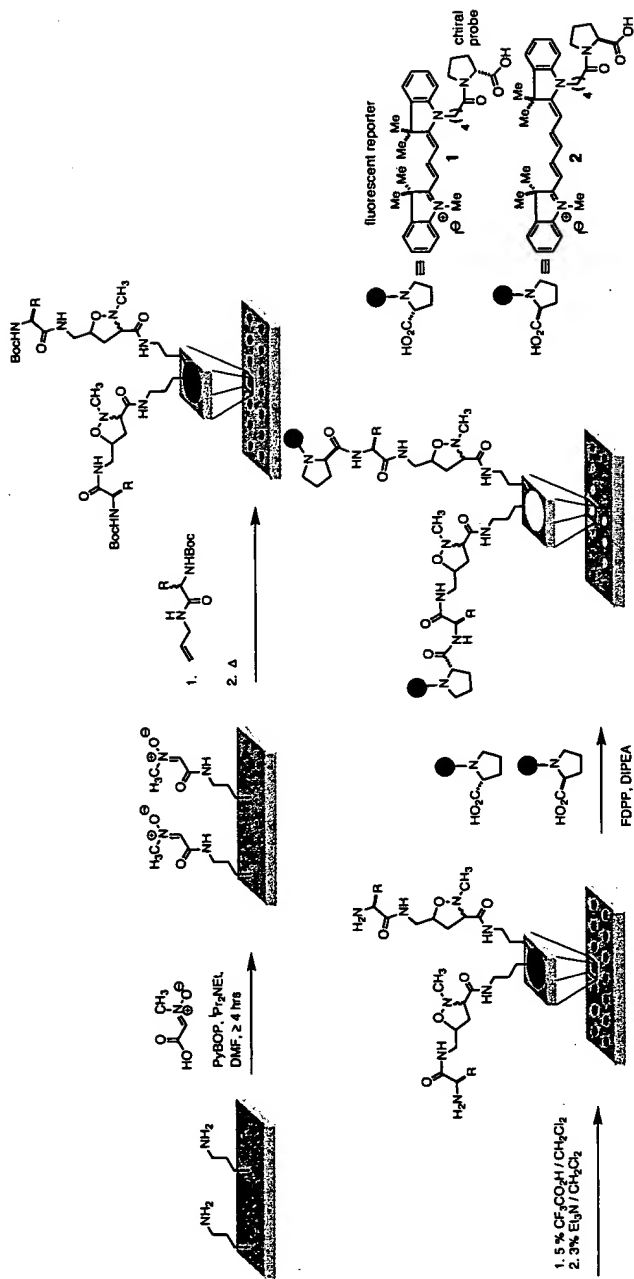


FIGURE 5

## Attachment of amino acids as their allyl amides to nitrene-functionalized microslides



### FIGURE 6

# Synthesis of Indocarbocyanine and Indodicarbocyanine Fluorophores

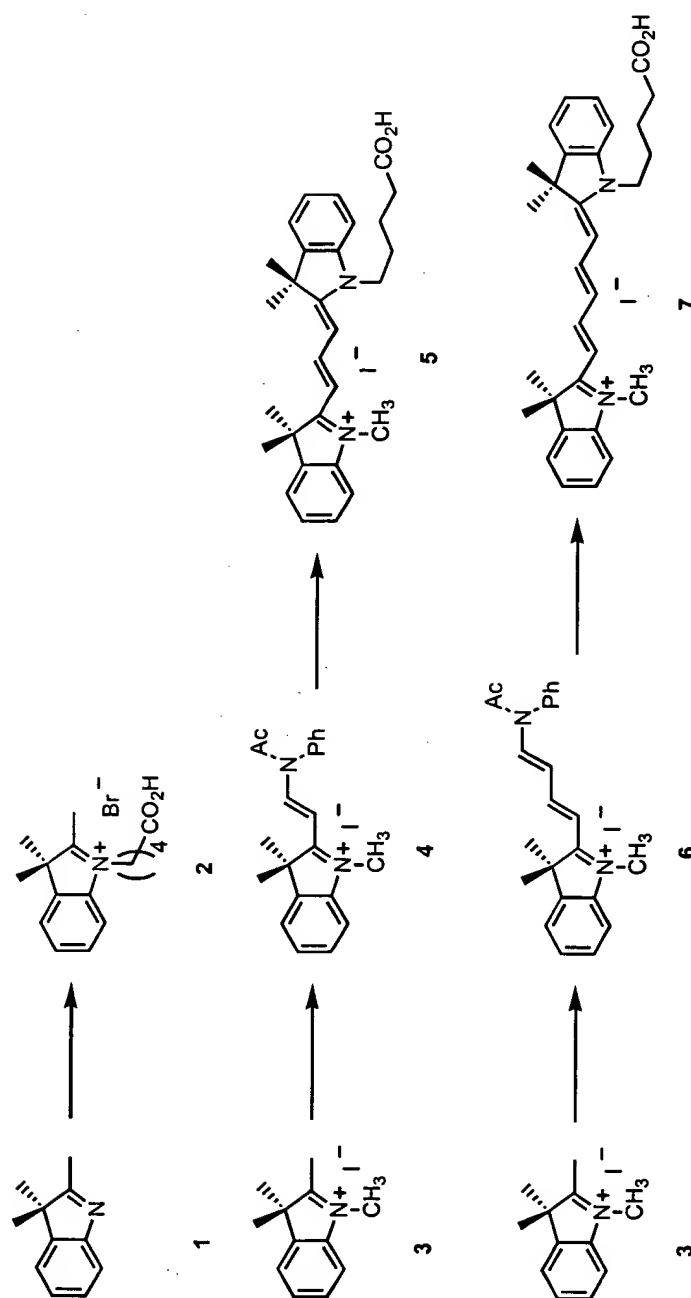


FIGURE 7

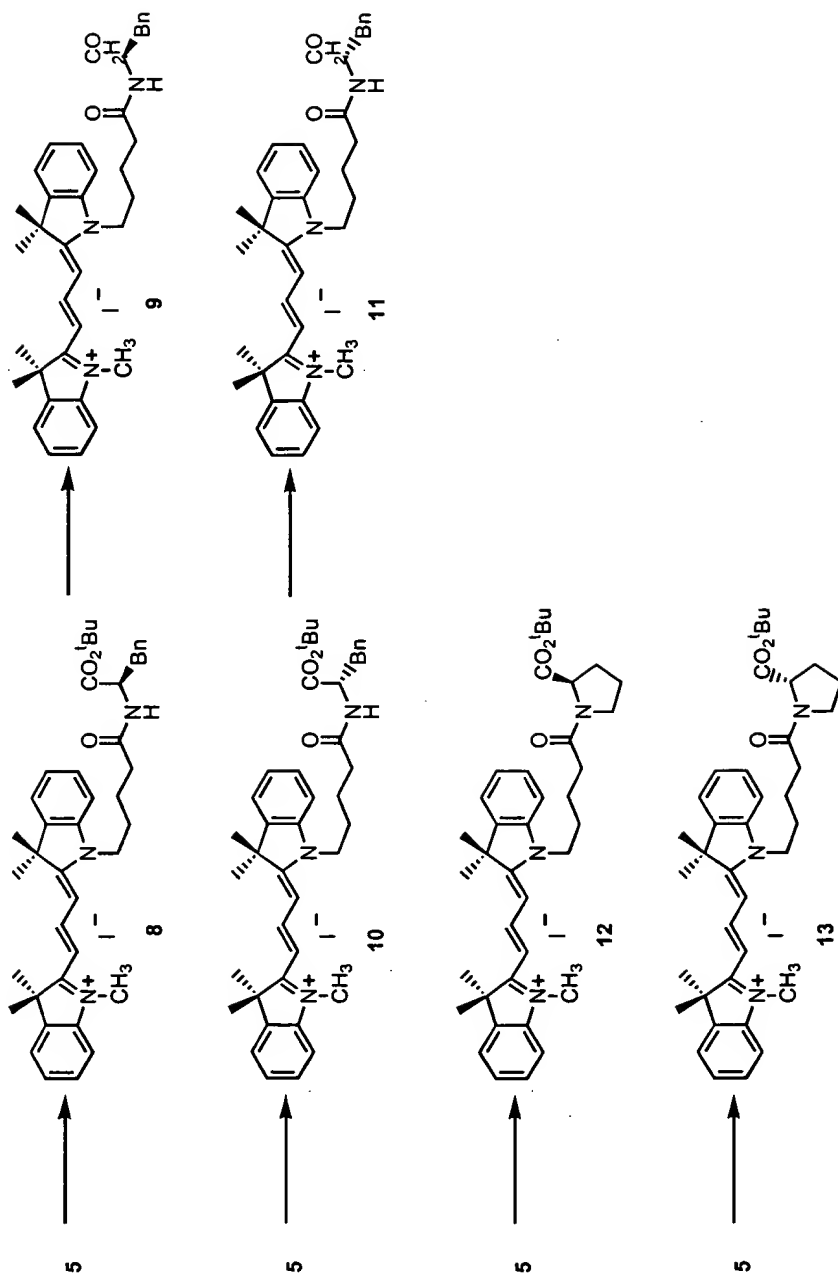
Synthesis of Cy3 Fluorophore Conjugates by <sup>t</sup>Bu-Protected Amino Acids

FIGURE 8



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Synthesis of Cy5 Fluorophore Conjugates by <sup>t</sup>Bu-Protected Amino Acids

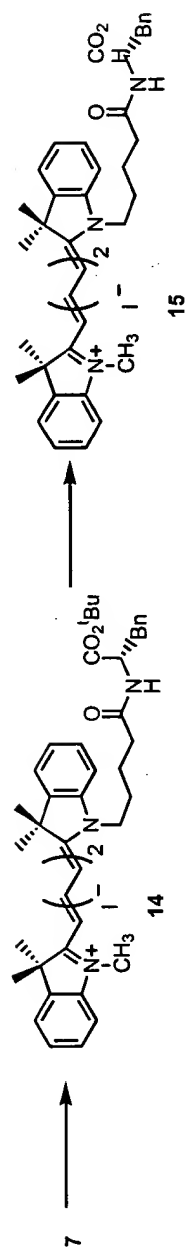
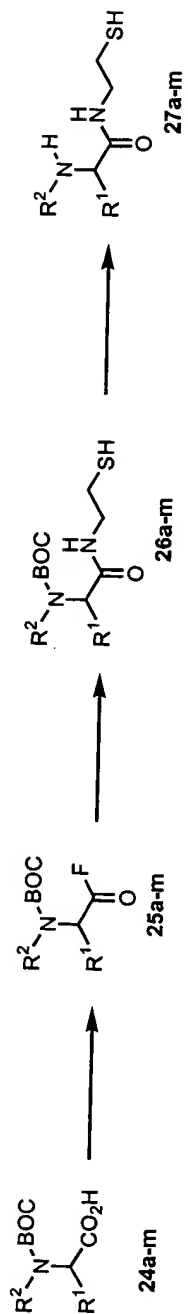


FIGURE 9

# Synthesis of Amino Acid Substrates for Printing



a  $R^1 = R^2 = H$   
 (R)-b  $R^1 = Me, R^2 = H$   
 (S)-c  $R^1 = Me, R^2 = H$   
 (R)-d  $R^1 = CH_2CH_2, R^2 = CH_2-$   
 (S)-e  $R^1 = CH_2CH_2, R^2 = CH_2-$   
 (R)-f  $R^1 = 'Pr, R^2 = H$   
 (S)-g  $R^1 = 'Pr, R^2 = H$   
 (R)-h  $R^1 = 'Bu, R^2 = H$   
 (S)-i  $R^1 = 'Bu, R^2 = H$   
 (R)-j  $R^1 = Ph, R^2 = H$   
 (S)-k  $R^1 = Ph, R^2 = H$   
 (R)-l  $R^1 = Bn, R^2 = H$   
 (S)-m  $R^1 = Bn, R^2 = H$

FIGURE 10

## Solid Phase Synthesis of Cyanine-Amino Acid Conjugates

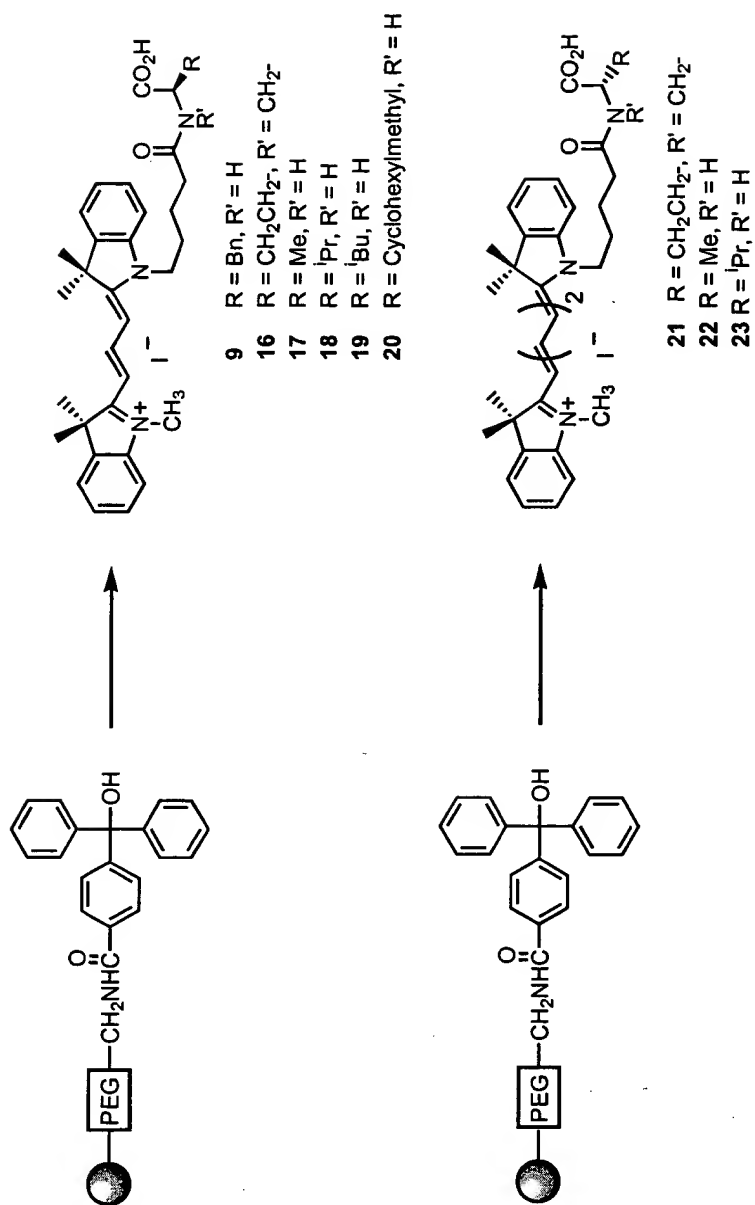


FIGURE 11

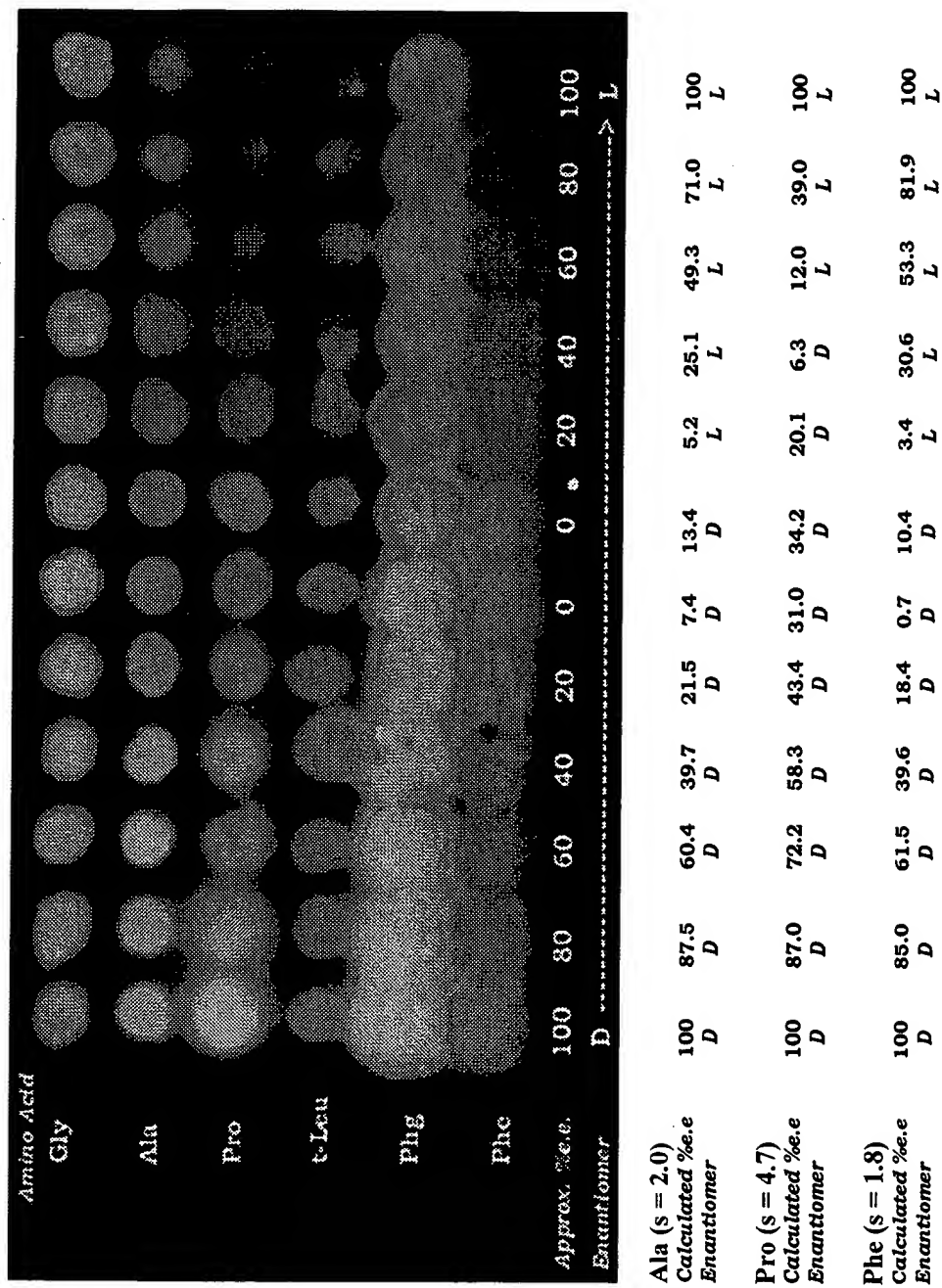


FIGURE 12

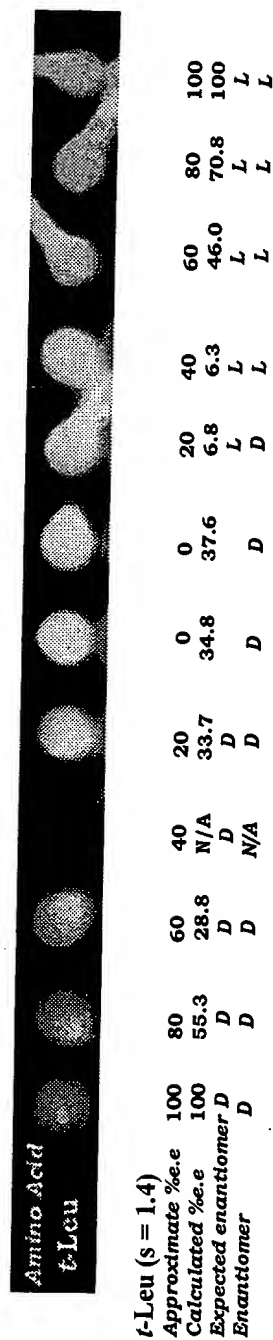


FIGURE 13

Entry	Amino Acid	Actual %ee																				D-enantiomer		L-enantiomer			
		100	90	80	70	60	50	40	30	20	10	0	10	20	30	40	50	60	70	80	90	100					
1	Gly	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	Glycine				
2	Ala	100	91	80	67	63	55	39	32	21	12	0	12	24	32	42	61	60	71	76	90	100	Alanine				
3	Val	100	89	79	71	58	52	39	31	20	12	0	13	25	34	42	53	97	76	77	92	100	Valine				
4	Leu	100	90	80	70	60	50	36	30	20	12	0	15	30	35	47	54	62	73	79	90	100	Leucine				
5	Pro	100	89	82	73	65	61	45	35	25	14	0	6	21	31	42	43	67	75	85	93	100	Proline				
6	Ser	100	91	77	65	55	49	40	37	27	13	0	11	34	34	45	61	63	75	84	88	100	Serine				
7	Cys	100	84	78	79	73	68	46	49	41	-1	0	-1	40	32	46	54	65	68	77	83	100	S-Acetylmethionine-cysteine				

## FIGURE 14

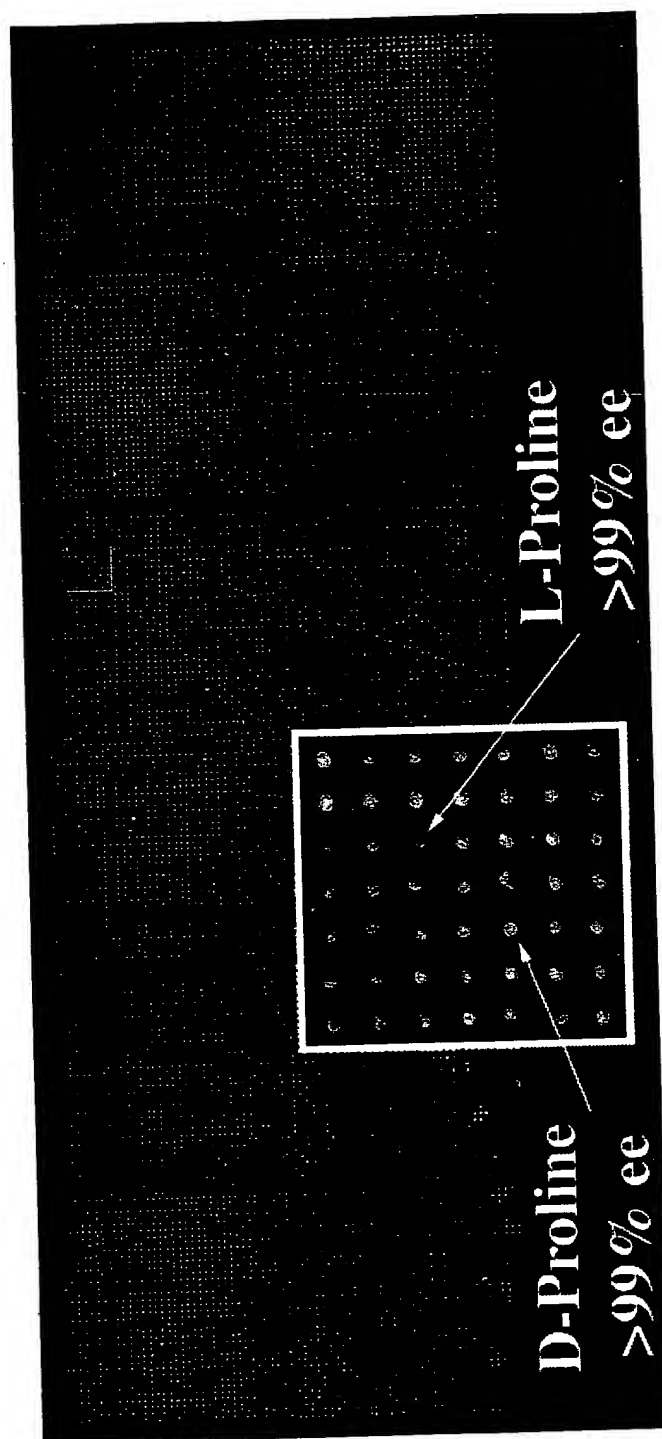
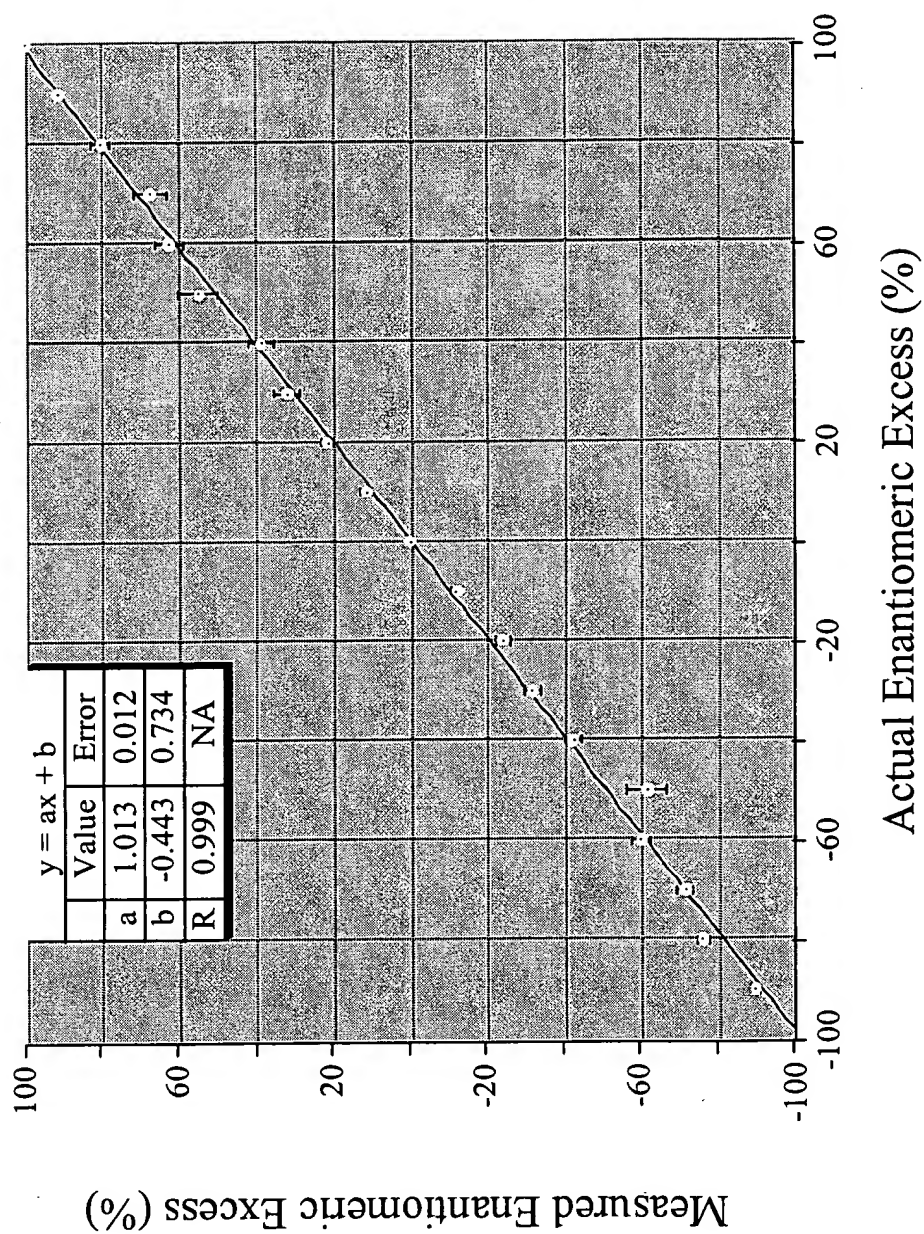


FIGURE 15

# Alanine

**FIGURE 16A**

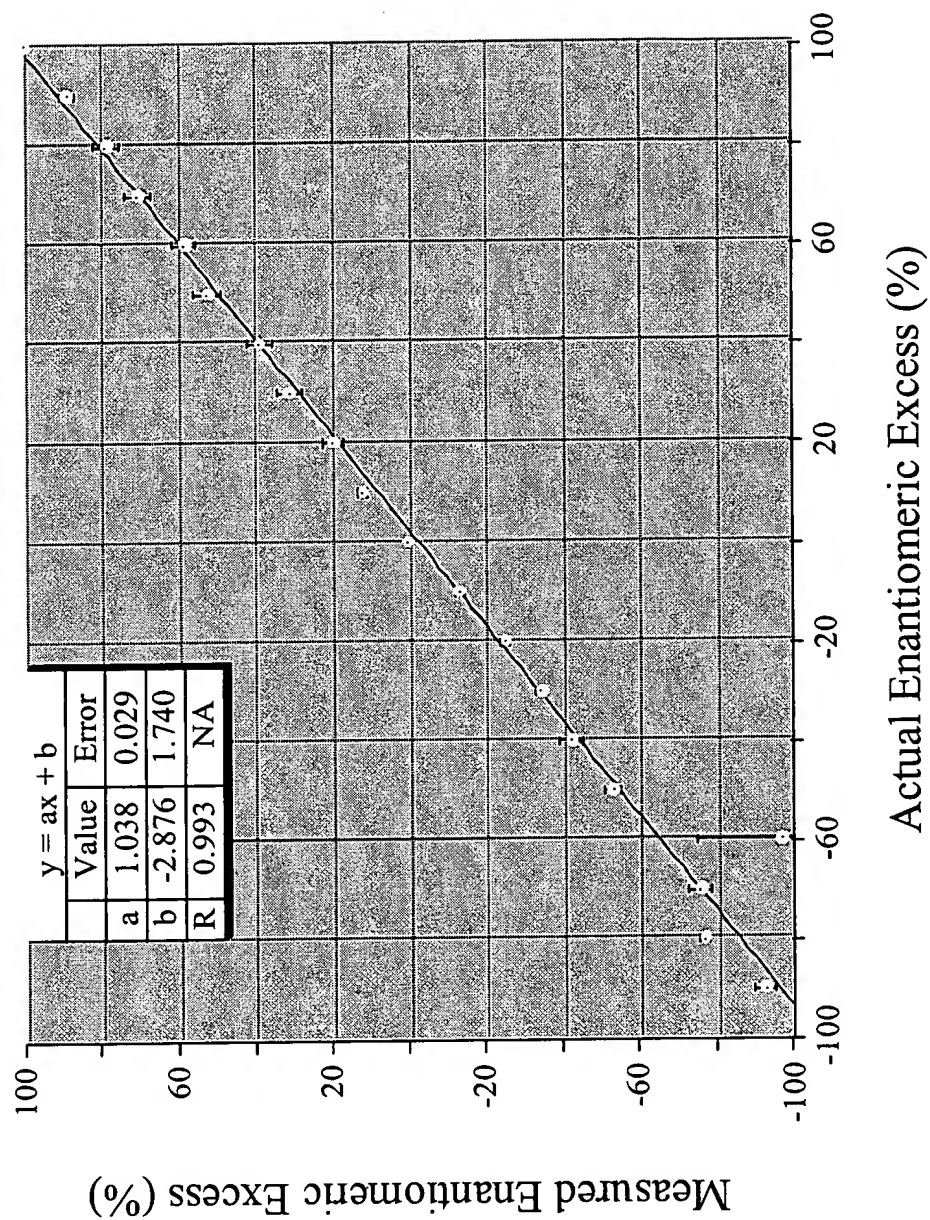


Alanine		100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20% ee	10% ee	0% ee
Valid cases		9.0	8.0	8.0	8.0	9.0	9.0	9.0	9.0	8.0	8.0	9.0
Mean		100.0	91.4	80.2	67.5	62.6	54.9	36.8	31.9	21.5	11.6	0.0
Std. error of mean		0.0	1.2	2.4	4.3	3.7	4.9	3.4	3.5	1.8	1.5	0.0
Variance		0.0	11.7	47.3	145.1	126.1	217.2	105.1	108.3	26.6	18.0	0.0
Std. Deviation		0.0	3.4	6.8	12.0	11.2	14.7	10.3	10.4	5.2	4.2	0.0
Minimum		100.0	86.5	69.7	47.7	48.0	35.9	26.5	21.4	14.4	6.0	0.0
Maximum		100.0	95.7	81.2	85.7	79.7	79.5	58.9	53.3	27.8	17.6	0.0
Range		0.0	9.2	21.5	38.0	31.7	43.6	32.3	31.9	13.4	11.6	0.0
Median		100.0	82.0	79.1	65.9	60.4	58.4	40.2	27.2	20.7	11.2	0.0
Geom. mean		100.0	91.3	79.9	66.5	61.8	53.1	37.7	30.6	21.0	10.9	—

Alanine		-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee
Valid cases		10.0	10.0	10.0	9.0	8.0	8.0	8.0	7.0	8.0	10.0
Mean		12.3	24.4	31.8	42.4	61.5	60.1	71.5	76.1	89.6	100.0
Std. error of mean		1.5	1.7	2.2	2.2	5.2	2.5	2.1	1.8	1.1	0.0
Variance		23.1	27.6	46.3	43.6	214.0	50.8	36.2	18.6	10.1	0.0
Std. Deviation		4.8	5.3	6.8	6.6	14.6	7.1	6.0	4.3	3.2	0.0
Minimum		5.1	14.4	19.7	29.8	44.5	47.1	64.4	67.1	85.8	100.0
Maximum		18.1	33.5	41.0	52.6	89.6	71.1	82.7	79.9	95.4	100.0
Range		13.0	19.1	21.3	22.8	45.0	24.0	18.3	12.8	9.6	0.0
Median		14.7	24.9	31.6	41.9	57.4	59.3	70.0	77.5	89.2	100.0
Geom. mean		11.2	23.9	31.1	41.9	60.1	59.7	71.2	76.0	89.6	100.0

FIGURE 16B

# Valine



**FIGURE 17A**

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Valine	100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20 % ee	10% ee	0% ee
Valid cases	7	7	6	7	7	7	7	7	7	7	10
Mean	100.0	88.8	78.8	70.7	56.4	52.1	38.8	31.1	19.6	11.9	0.0
Std. error of mean	0.0	2.0	3.2	3.5	3.3	3.7	3.4	3.0	2.8	1.3	0.0
Variance	0.0	28.3	60.8	84.4	74.4	94.2	78.1	64.5	55.4	12.0	0.0
Std. Deviation	0.0	5.3	7.8	9.2	8.6	9.7	8.9	8.0	7.4	3.5	0.0
Minimum	100.0	82.1	65.0	56.7	44.7	36.8	29.4	22.7	5.2	7.7	0.0
Maximum	100.0	98.0	84.9	82.6	68.5	66.1	52.6	41.2	28.5	16.7	0.0
Range	0.0	15.9	19.9	26.0	23.9	29.5	23.2	18.5	23.2	9.0	0.0
Median	100.0	88.0	80.9	72.7	58.5	51.2	35.8	26.3	19.4	11.4	0.0
Geom. mean	100.0	88.7	78.2	70.1	57.8	51.3	38.1	30.2	17.7	11.5	---

Valine	-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee
Valid cases	10	10	10	10	10	2	5	10	10	10
Mean	13.3	25.2	34.5	42.4	53.2	68.8	75.7	76.8	92.8	100.0
Std. error of mean	1.3	1.2	1.8	3.0	2.3	21.7	3.0	1.3	2.8	0.0
Variance	18.0	15.5	24.5	68.2	55.0	941.8	46.3	18.1	77.4	0.0
Std. Deviation	4.0	3.9	4.9	8.4	7.4	30.7	6.8	4.0	8.8	0.0
Minimum	7.6	19.2	27.3	34.0	45.7	75.1	71.3	69.8	81.6	100.0
Maximum	18.7	31.8	42.0	65.8	66.7	118.5	87.5	81.7	114.3	100.0
Range	10.9	12.6	14.8	31.8	22.9	43.4	16.2	11.9	32.6	0.0
Median	14.9	25.2	33.7	40.7	52.5	98.8	72.7	76.7	91.4	100.0
Geom. mean	12.7	24.9	34.1	41.7	52.7	94.4	75.5	76.7	92.2	100.0

FIGURE 17B

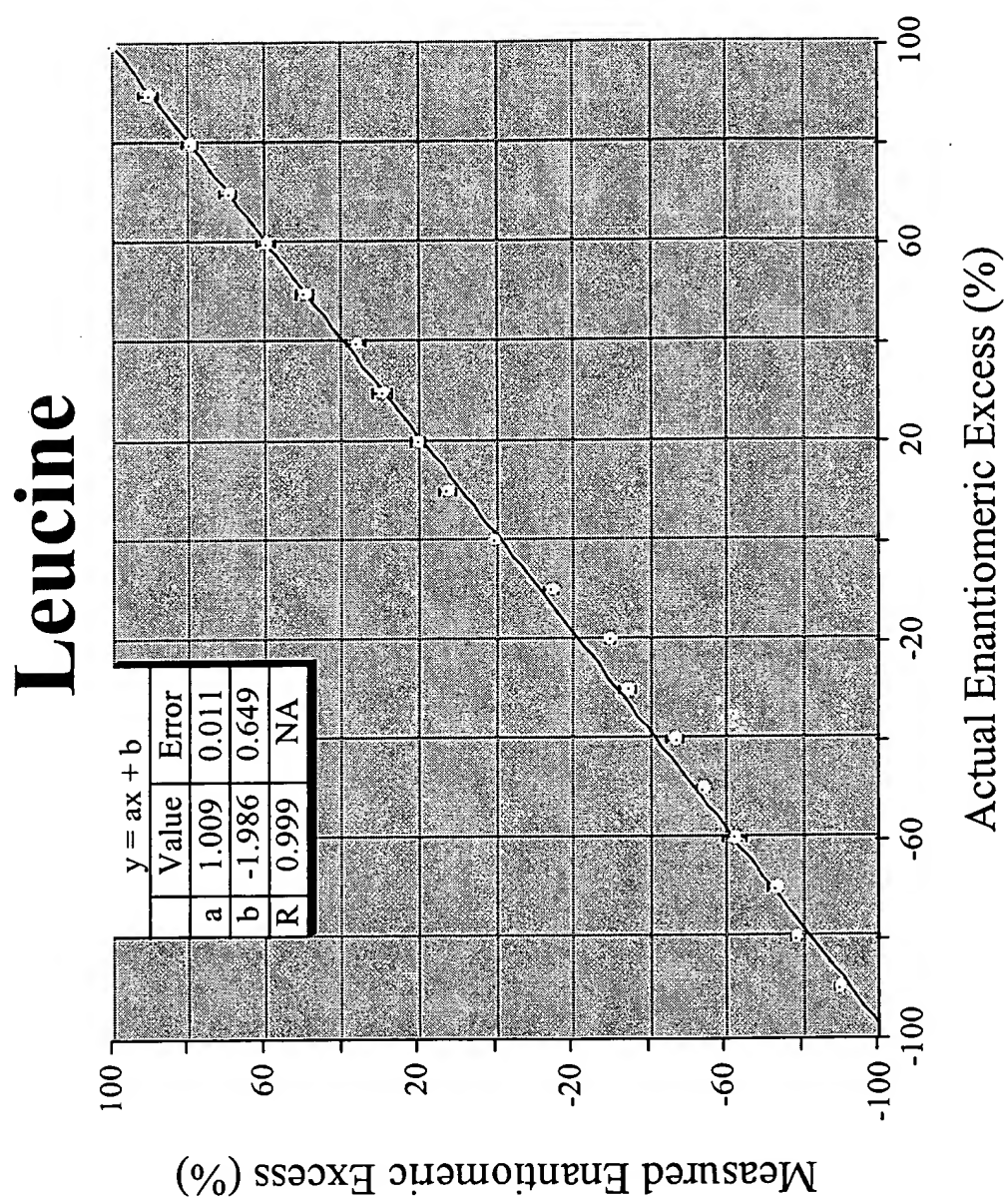


FIGURE 18A

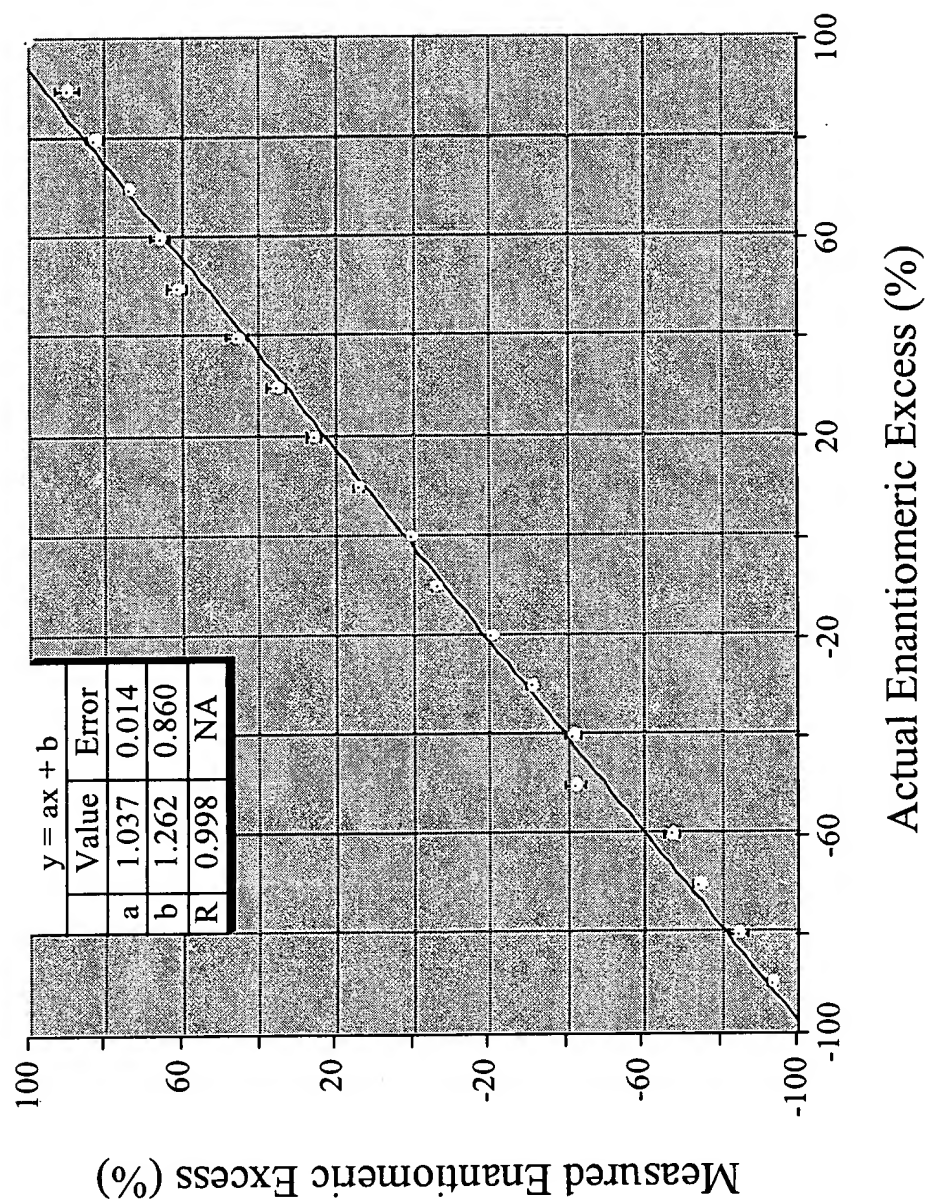
Leucine		100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20% ee	10% ee	0% ee
Valid cases	12	6	6	6	6	6	6	6	6	6	6	12
Mean	100.0	89.7	79.1	69.1	59.1	49.1	35.7	28.1	19.8	12.3	0.0	0.0
Std. error of mean	0.0	2.4	2.1	2.2	2.6	2.1	2.8	2.5	1.7	2.1	0.0	0.0
Variance	0.0	35.4	36.4	29.3	53.2	40.5	62.5	57.2	22.8	39.2	0.0	0.0
Std. Deviation	0.0	5.9	6.0	5.4	7.3	6.4	7.9	7.6	4.8	6.3	0.0	0.0
Minimum	100.0	81.1	69.3	62.5	46.7	39.5	23.1	20.1	13.2	-2.1	0.0	0.0
Maximum	100.0	95.5	87.1	76.1	68.1	58.5	47.3	44.2	28.3	17.4	0.0	0.0
Range	0.0	14.3	17.8	13.6	21.4	19.0	24.1	24.1	15.1	19.5	0.0	0.0
Median	100.0	91.6	78.8	69.6	61.9	51.6	37.3	28.4	20.1	14.9	0.0	0.0
Geom. mean	100.0	89.5	78.9	68.9	58.7	48.7	34.8	28.2	19.3	12.3	0.0	0.0

Leucine		-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-80% ee	-100% ee
Valid cases	11	10	9	10	10	11	11	11	11	9	12
Mean	14.8	29.8	34.6	47.0	54.3	62.8	73.2	78.5	89.7	100.0	100.0
Std. error of mean	1.8	1.3	2.2	1.9	1.7	2.9	1.7	1.1	1.2	0.0	0.0
Variance	34.1	15.6	42.3	37.8	33.4	63.9	31.3	13.7	12.8	0.0	0.0
Std. Deviation	5.8	4.0	6.5	6.2	5.8	8.0	5.6	3.7	3.6	0.0	0.0
Minimum	9.0	22.1	27.5	35.1	46.2	51.7	65.8	73.7	84.1	100.0	100.0
Maximum	28.3	38.2	47.4	57.3	64.5	86.1	86.1	86.8	97.1	100.0	100.0
Range	18.3	16.1	19.9	22.2	18.3	34.4	20.5	12.9	12.9	0.0	0.0
Median	13.4	29.6	35.4	47.4	56.3	60.3	72.4	79.3	89.2	100.0	100.0
Geom. mean	14.0	29.6	34.3	46.7	54.0	62.0	73.0	78.4	88.6	100.0	100.0

FIGURE 18B

# Proline

**FIGURE 19A**

Prolin	100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20 % ee	10% ee	0% ee
Valid cases	5	4	5	5	5	4	4	5	5	5	3
Mean	100.0	89.4	82.2	73.3	65.2	60.8	45.3	34.9	25.2	13.6	0.0
Std. error of mean	0.0	3.1	2.2	1.1	2.3	2.5	2.8	2.4	2.0	1.4	0.0
Variance	0.0	38.0	23.8	6.3	26.3	24.8	31.4	27.7	20.4	9.9	0.0
Std. Deviation	0.0	6.2	4.9	2.5	5.1	5.0	5.6	5.3	4.5	3.2	0.0
Minimum	100.0	85.2	75.0	71.2	59.1	56.7	39.6	27.4	20.0	9.7	0.0
Maximum	100.0	98.3	86.2	77.4	73.2	68.8	52.1	40.6	30.1	18.1	0.0
Range	0.0	13.1	13.2	6.2	14.2	9.9	12.5	13.2	10.1	8.4	0.0
Median	100.0	87.1	82.5	72.9	64.9	60.0	44.8	34.4	23.1	12.7	0.0
Geom. mean	100.0	89.3	82.1	73.3	65.0	60.7	45.1	34.8	24.9	13.3	---

Prolin	-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee
Valid cases	9	10	9	10	9	10	10	10	8	10
Mean	6.4	21.1	31.2	42.1	42.6	67.5	74.6	84.8	93.3	100.0
Std. error of mean	1.1	0.9	1.0	2.0	3.0	2.0	1.5	2.3	1.3	0.0
Variance	11.4	8.5	8.9	38.5	81.4	40.7	23.0	52.2	12.6	0.0
Std. Deviation	3.4	2.9	3.0	6.2	9.0	6.4	4.8	7.2	3.5	0.0
Minimum	-1.7	16.2	26.3	32.6	22.0	57.6	64.2	68.6	86.9	100.0
Maximum	9.5	24.9	35.0	55.5	53.3	79.5	80.2	97.0	98.9	100.0
Range	11.2	8.8	8.7	22.9	31.4	21.9	16.0	28.3	10.1	0.0
Median	6.4	21.6	32.6	43.3	43.1	65.6	76.5	85.6	92.2	100.0
Geom. mean	---	20.9	31.1	41.7	41.6	67.3	74.5	84.3	93.3	100.0

FIGURE 19B

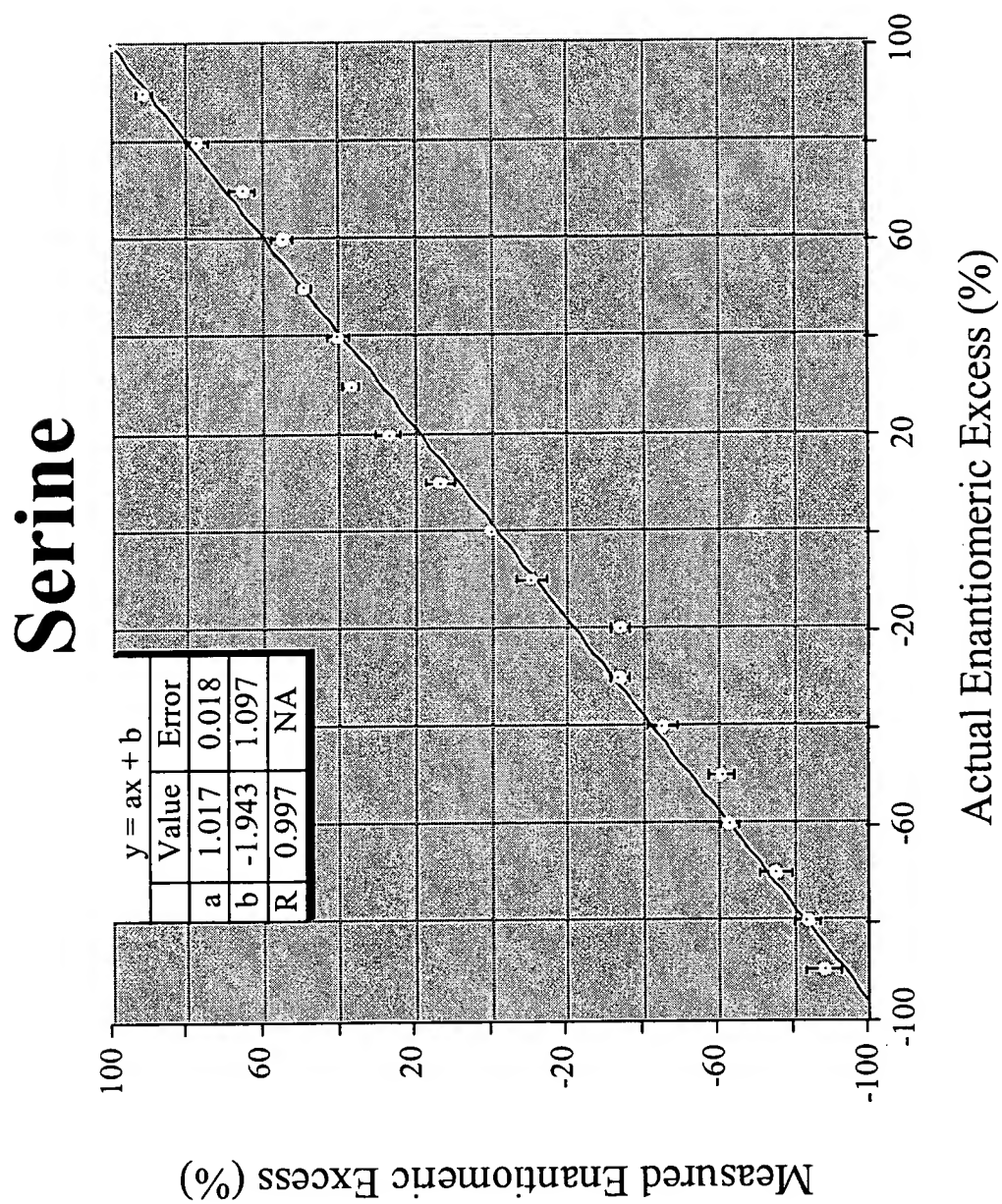


FIGURE 20A



Serine		100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20% ee	10% ee	0% ee
Valid cases		6	8	6	6	5	6	5	6	6	6	6
Mean		100.0	91.1	77.1	65.0	54.7	48.9	40.0	36.8	27.0	13.4	0.0
Std. error of mean		0.0	2.2	2.8	3.3	2.6	1.7	2.6	2.2	3.5	3.5	0.0
Variance		0.0	28.5	47.8	63.5	34.7	17.2	35.0	29.8	73.0	72.4	0.0
Std. Deviation		0.0	5.3	6.9	8.0	5.9	4.1	5.9	5.5	8.5	8.5	0.0
Minimum		100.0	86.5	66.0	53.7	46.2	42.9	34.2	27.5	15.2	0.4	0.0
Maximum		100.0	98.4	85.6	77.0	62.6	54.7	46.7	44.2	39.5	26.6	0.0
Range		0.0	11.9	19.8	23.3	16.3	11.7	12.6	16.8	24.4	26.2	0.0
Median		100.0	88.7	77.9	65.0	54.5	49.4	37.6	37.7	26.7	13.2	0.0
Geom. mean		100.0	91.0	76.8	64.6	54.4	48.8	39.7	36.4	25.8	8.1	---

Serine		-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee
Valid cases		7	8	8	8	8	8	7	7	7	8
Mean		10.9	34.0	33.8	45.4	60.9	63.0	75.2	83.8	86.0	100.0
Std. error of mean		4.1	2.6	2.5	3.9	3.5	2.7	4.5	3.3	4.6	0.0
Variance		116.7	52.4	49.8	122.1	99.4	57.3	144.2	74.4	147.5	0.0
Std. Deviation		10.8	7.2	7.1	11.1	10.0	7.6	12.0	8.6	12.1	0.0
Minimum		-2.6	18.0	21.3	30.9	46.4	48.8	54.3	70.4	65.9	100.0
Maximum		26.4	41.7	43.2	60.2	76.4	70.4	91.8	98.3	101.8	100.0
Range		29.0	23.7	21.8	29.3	30.0	21.6	37.5	25.9	35.9	0.0
Median		11.2	36.6	34.8	47.1	62.3	66.4	76.2	83.9	87.8	100.0
Geom. mean		---	33.1	33.1	44.1	60.2	62.6	74.3	83.2	87.2	100.0

FIGURE 20B

# Cysteine

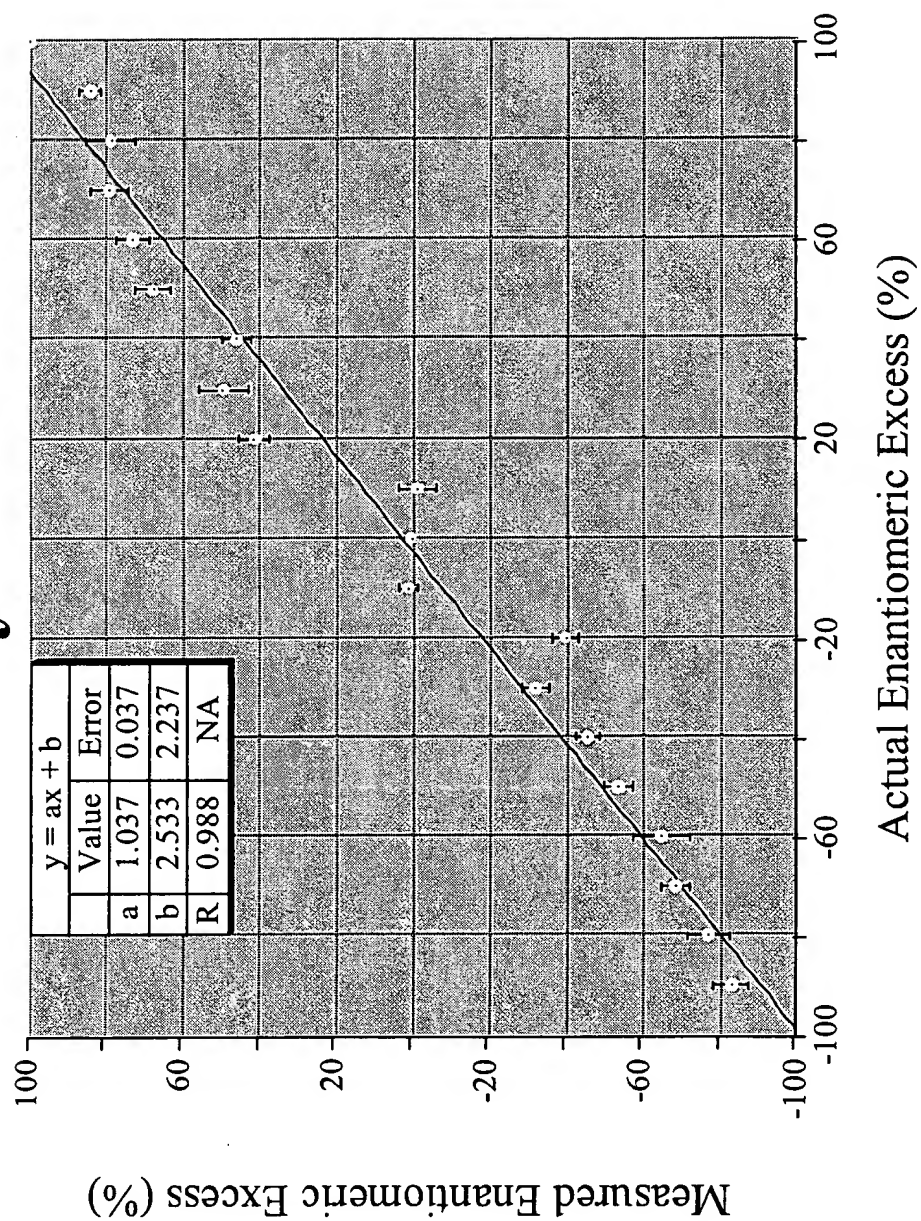


FIGURE 21A

Cys		100% ee	90% ee	80% ee	70% ee	60% ee	50% ee	40% ee	30% ee	20 % ee	10% ee	0% ee
Valid cases	8	8	8	8	8	8	8	8	8	8	8	6
Mean	100.0	84.0	78.7	79.1	72.9	67.7	45.8	49.2	41.2	-1.5	0.0	0.0
Std. error of mean	0.0	2.8	6.8	5.0	4.1	4.6	3.5	6.2	4.1	5.1	0.0	0.0
Variance	0.0	63.8	351.6	196.9	100.7	172.0	73.6	307.7	134.1	209.5	0.0	0.0
Std. Deviation	0.0	8.0	18.8	14.0	10.0	13.1	8.6	17.5	11.6	14.5	0.0	0.0
Minimum	100.0	72.0	37.4	60.0	58.3	47.8	32.8	36.0	27.2	-33.3	0.0	0.0
Maximum	100.0	95.4	97.7	101.5	89.3	82.2	55.4	89.4	56.1	12.0	0.0	0.0
Range	0.0	23.4	60.3	41.5	31.0	34.4	22.6	53.5	28.9	45.3	0.0	0.0
Geom. mean	100.0	83.7	76.0	78.0	72.3	66.5	45.0	47.1	39.8	---	---	---

Cys		-10% ee	-20% ee	-30% ee	-40% ee	-50% ee	-60% ee	-70% ee	-80% ee	-90% ee	-100% ee
Valid cases	8	7	7	7	6	8	7	7	6	6	7
Mean	-1.0	40.0	32.3	45.7	53.7	64.8	66.4	77.1	83.1	83.1	100.0
Std. error of mean	2.4	3.3	3.6	3.3	3.5	7.3	3.8	5.3	4.6	4.6	0.0
Variance	34.7	76.6	88.4	67.3	73.4	373.1	105.3	171.7	125.8	125.8	0.0
Std. Deviation	5.9	8.8	9.4	8.2	8.6	19.3	10.3	13.1	11.2	11.2	0.0
Minimum	-8.4	25.0	19.3	34.1	39.3	44.7	49.7	55.0	63.0	63.0	100.0
Maximum	6.6	51.1	44.5	55.5	84.8	102.8	79.3	92.7	92.5	92.5	100.0
Range	15.0	26.0	25.2	21.5	25.6	58.0	29.6	37.7	29.5	29.5	0.0
Geom. mean	---	39.1	31.1	45.1	53.1	82.5	67.6	76.1	82.4	82.4	100.0

FIGURE 21B

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